



Dart Aerospace Ltd.
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647.7326
Job Sheet 212931



Part No: 647.7326

Job Qty: 1 pcs

Part Name: EC135 T2/P2 Upper Cutter Removable Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/9/20

Job Tracking No:

Due Date: 9/28/20

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: 647.7300 rev.F IPP REV:A NEW ISSUE JLM 16-12-16 VERIFIED BY:DD IPP REV:B 20.07.06 AS PER DWG REV.F DD VERF;JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		9/28/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S302002

Part: 647.7326

Job No: 212931

Serial No/Batch: S302002

Revision:

Inspector:

Exp Date:

Instructions: URF17 - 611 FAA STC SR023072A016/11/29, T

Plex 9/9/20 11:02 AM Dart.Renwick.Jennifer

				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
120	QC 4	1 pcs	9/28/20	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
					QC 4 - 68
					QC 4 - 72
					QC 4 - 74
					QC 4 - 75
					QC 4 - 78
					QC 4 - 84
					QC 4 - 80
					QC 4 - 85
130	Packaging 3-1 - Stock - B4B	1 pcs	9/28/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
					Packaging 3 - 37 - B4B
135	DC - 1 - B4B	1 pcs	9/28/20	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B

DAS
69
9-89

SEP 23 2020

DAS
69
9-89

SEP 23 2020

DAS
21
9-89

SEP 23 2020

140 QC 21 - SA	1 pcs	9/28/20	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 9	9-09
				QC 21 - SA - 77	
				QC 21 - SA - 28	

SEP 23 2020

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP 647.7326

135 - Document Control - Photocopy bluefile & type labels per PPP 647.7326

140 - QC21- Final Inspection - Work Order Release

017400

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5 301938
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5 301939
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5285207
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5286901
647.0112	Strut Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5258631
647.1404	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5245526
647.5710	GPS Mount	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5242991
647.7701	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5258875
AN3-11A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5228668
AN316C4R	Nut, Jam	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5253429
AN44-12A	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5251259
AN4C7A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5251071
AN665-34R	Clevis	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5235821
MS21042L08	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5297612
MS21042L3	Nut	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	5293723
MS21042L4	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5292670
MS21042L5	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5293756
MS27039-08-13	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5283890
MS27039-1-27	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5297583
NAS1149F0332P	Washer (AN960-10L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5297630
NAS1149F0332P	Washer (AN960-10L)	19 Ea (19 ea)	110-Packaging 1 - Pick Kit	5297630
NAS1149F0432P	Washer (AN960-416L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5259479
NAS1149F0532P	Washer (AN960-516L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	F180574
NAS1149FN832P	Washer (AN960-8)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5298080

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	2	0
	600.0991	1	2	0
	600.1012	1	36	0
	601.2045	1	9	0
	647.0112	2	60	0
	647.1404	1	15	0
	647.5710	1	7	0
	647.7701	2	39	0
	AN3-11A	2	96	0
	AN316C4R	2	56	0
	AN44-12A	2	24	0
	AN4C7A	2	136	0
	AN665-34R	2	44	0
	MS21042L08	2	900	0
	MS21042L3	7	817	0
	MS21042L4	2	1,918	0
	MS21042L5	2	292	0
	MS27039-08-13	2	81	0
	MS27039-1-27	5	123	0
	NAS1149F0332P	23	2,114	0
	NAS1149F0432P	4	380	0
	NAS1149F0532P	2	1,405	0
	NAS1149FN832P	4	1,868	0

Part Specifications

Specifications could not be found.

Plex 9/9/20 11:02 AM Dart.Renwick.Jennifer

Job Fabrication

Job No: 212931

Part No: 647.7326

Sort by: ☐ Location ☒ Component

Operation	Required	Component	Description	BOM Quantity	Quantity Required	Quantity Available	Location	Container No	Serial No/Batch	Quantity Picked
110-Packaging 1 - Pick Kit	1	600.0990	Magnabond 6398 Part A Size 112 ml	1.0000	1.0000	0	N/A	N/A	N/A	N/A
110-Packaging 1 - Pick Kit	1	600.0991	Magnabond 6398 Part B Size 112 ml	1.0000	1.0000	0	N/A	N/A	N/A	N/A
110-Packaging 1 - Pick Kit	1	600.1012	Sealant PR1425B2 (#654 sem)	1.0000	1.0000	9.0000	CCK017	S285207	S285207	0
						20.0000	CCK017	S297581	S297581	0
110-Packaging 1 - Pick Kit	1	601.2045	RTV (LOCTITE 598)	1.0000	1.0000	4.0000	CCK095C	S286901	S286901	0
						30.0000	CCK095C	S299615	S299615	0
110-Packaging 1 - Pick Kit	1	647.0112	Strut Bracket	2.0000	2.0000	56.0000	CCK106	S258631	S258631	0
110-Packaging 1 - Pick Kit	1	647.1404	Upper Cutter Assembly	1.0000	1.0000	2.0000	CCK048	S229107	S229107	0
						3.0000	CCK048	S245514	S245514	0
						3.0000	CCK048	S245526	S245526	0
						7.0000	CCK048	S290536	S290536	0
110-Packaging 1 - Pick Kit	1	647.5710	GPS Mount	1.0000	1.0000	7.0000	CCK083	S242991	S242991	0
110-Packaging 1 - Pick Kit	1	647.7701	Strut Assembly	2.0000	2.0000	2.0000	CCK114	S239607	S239607	0
						7.0000	CCK114	S258872	S258872	0
						18.0000	CCK114	S258875	S258875	0
						12.0000	CCK114	S280106	S280106	0
110-Packaging 1 - Pick Kit	1	AN3-11A	Bolt	2.0000	2.0000	44.0000	ST349	S228668	S228668	0
110-Packaging 1 - Pick Kit	1	AN316C4R	Nut, Jam	2.0000	2.0000	20.0000	ST325F	S249342	S249342	0
						12.0000	ST331	S253429	S253429	0
						20.0000	ST325F	S289567	S289567	0

110-Packaging 1 - Pick Kit	1	AN44-12A	Eyebolt	2.0000	2.0000	8.0000	OVER008	S095257	S092257	0
						8.0000	ST339	S247977	S247977	0
						3.0000	ST339	S251259	S251259	0
						4.0000	ST339	S265637	S265637	0
						1.0000	ST339	S285333	S285333	0
110-Packaging 1 - Pick Kit	1	AN4C7A	Bolt	2.0000	2.0000	100.0000	ST338F	S235182	S235182	0
						30.0000	ST345	S251071	S251071	0
110-Packaging 1 - Pick Kit	1	AN665-34R	Clevis	2.0000	2.0000	40.0000	ST330	S235821	S235821	0
110-Packaging 1 - Pick Kit	1	MS21042L08	Nut	2.0000	2.0000	128.0000	ST299F	S282356	S282356	0
						4.0000	ST303	S283266	0	0
						300.0000	ST299F	S287749	S287749	0
						100.0000	ST299F	S294914	S294914	0
						147.0000	ST303	S297612	S297612	0
						150.0000	ST299F	S299965	S299965	0
110-Packaging 1 - Pick Kit	1	MS21042L3	Nut	7.0000	7.0000	300.0000	ST299F	S285188	S285188	0
						128.0000	ST303	S293723	S293723	0
						18.0000	ST303	S294915	S294915	0
						18.0000	FP001	S294915-1	S294915	0
						200.0000	ST299F	S299966	S299966	0
						400.0000	ST299F	S299967	S299967	0
110-Packaging 1 - Pick Kit	1	MS21042L4	Nut	2.0000	2.0000	11.0000	GA011	S228833	S228833	0
						920.0000	ST299F	S282343	S282343	0
						61.0000	ST303	S292670	S292670	0
						800.0000	ST299F	S298133	S298133	0
110-Packaging 1 - Pick Kit	1	MS21042L5	Nut	2.0000	2.0000	2.0000	GA011	FM127813-40	M127813-40	0
						19.0000	ST303	S282357	S282357	0
						93.0000	FP001	S283904	S283904	0
						152.0000	ST303	S293756	S293756	0

110-Packaging 1 - Pick Kit	1	MS27039-08-13	Screw	2.0000	2.0000	47.0000	ST278	S123937	S123937	0
						10.0000	ST278	S283890	S283890	0
						100.0000	ST278	S299991	S299991	0
110-Packaging 1 - Pick Kit	1	MS27039-1-27	Screw	5.0000	5.0000	23.0000	ST279	F110606	110606	0
						100.0000	ST279	S297583	S297583	0
110-Packaging 1 - Pick Kit	1	NAS1149F0332P	Washer (AN960-10L)	4.0000	8.0000	7.0000	GA-Alain	S103666-1	S103666	0
						554.0000	FP001	S216387	S216387	0
						5.0000	ST262	S285161	S285161	0
						870.0000	ST262	S297630	S297630	0
110-Packaging 1 - Pick Kit	1	NAS1149F0332P	Washer (AN960-10L)	19.0000	8.0000	7.0000	GA-Alain	S103666-1	S103666	0
						554.0000	FP001	S216387	S216387	0
						5.0000	ST262	S285161	S285161	0
						870.0000	ST262	S297630	S297630	0
110-Packaging 1 - Pick Kit	1	NAS1149F0432P	Washer (AN960-416L)	4.0000	4.0000	304.0000	FP001	S247872	S247872	0
						24.0000	ST262	S259479	S259479	0
110-Packaging 1 - Pick Kit	1	NAS1149F0532P	Washer (AN960-516L)	2.0000	2.0000	600.0000	ST260A	FM133725	M133725	0
						787.0000	ST262	F18057-4	18057	0
						16.0000	GA200	f18057-4-1	18057	0
110-Packaging 1 - Pick Kit	1	NAS1149FN832P	Washer (AN960-8)	4.0000	4.0000	252.0000	FP001	S136368	S136368	0
						535.0000	ST260A	S284016	S284016	0
						200.0000	ST260A	S293710	S293710	0
						671.0000	ST263	S295966	s248080	0